

## Message Text

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44

ACTION EUR-06

INFO OCT-01 ISO-00 EB-05 DRC-01 RSC-01 /014 W

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P R 191515Z FEB 74

FM AMEMBASSY PRAGUE

TO USDOC WASHDC PRIORITY

INFO SECSTATE WASHDC 5796

AMEMBASSY VIENNA

UNCLAS PRAGUE 0332 SECTION 1 OF 2

VIENNA FOR USEWTC

E.O. 11652: N/A

TAGS: BEXP

SUBJ: PRIVATE TRADE OPPORTUNITY

REF: A) STATE A-7974 OF SEPT 20, 1973; B) MAJOR GROUP

99 MANUAL (MAY 1, 1973)

1. 435/01/P0029

2. 021974

3. R. FARRAND

4. 435 CZECHOALOVKIA

5. M

6 A. REPLY TO--

6. B. ING. STANISLAV JANURA, TECHNICAL DEPUTY DIRECTOR

6.C. CESKE ZAVODY MOTOCYKLOVE (CZM), N.P.

STRAKONICE, CZECHOSLOVAKIA

7. CABLE CZM STRAKONICE; TEL 2051 OR 2981; TELEX 02224-02276

STRAKONICE

8. --

9. 100

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10. DESCRIPTION

9914104 AND

99114202. FOUNDRY AND CASTING PLANTS, GRAY IRON AND NON-FERROUS METAL, FOR USE IN MASS SERIAL PRODUCTION OF PARTS FOR SKODA PASSENGER CAR ENGINE. MAJOR GROUP 99 PROJECT CATEGORIES. BECAUSE OF WIDE RANGE AND RELATED USES OF EQUIPMENT INCLUDED IN THIS TRADE OPPORTUNITY,

IT IS NOT POSSV HM TO SPECIFY EACH REQUIREMENT OF THE CZM MANUFACTURING

ENTERPRISE BY USE OF SIC CODES ALONE. THE SIC CODES WHICH FOLLOW ARE REPRESENTATIVE ONLY OF MAJOR TYPES OF EQUIPMENT NEEDED; AUXILIARY MACHINERY AND EQUIPMENT ARE DESCRIBED IN SUB-PARAGRAPHS FOLLOWING THESE MAJOR CATEGORIES.

3361161 AND

3361231-0050. ALUMINUM AND ALUMINUM BASE ALLOY DIE CASTINGS, PERMANENT AND SEMI-PERMANENT MODL. EQUIPMENT FOR PRODUCTION OF CASTS BY LOW-PRESSURE DIE CASTING AND PERMANENT MOLD-CASTING TECHNIQUES. FOR PRODUCTION OF A) ALUMINUM ALLOY CYLINDERS: AL-SI(5.8 PERCENT- CU (2.4 PERCENT) AND B) SUCTION PIPING, USING SAME ALLOY. NO

VALUE SPECIFIED.

3321998-0050. GRAY IRON CASTING EQUIPMENT, INCORPORATING BACK METAL TECHNIQUE, USING SHELL MOLDS. FOR PRODUCTION OF A) NODULAR CAST IRON CRANKSHAFTS WITH MINIMUM TENSION STRENGTH OF 70 KP/SQ. MILLIMETER AND HARDNESS OF 190 TO 230 HB HAVING HARDENED WORKING SURFACTS OF AT LEAST 50 HRC, AND C) GREY IRON ROCKER ARMS WITH SAME METALLURGICAL PROPERTIES AS IN (B). NO VALUE SPECIFIED.

3541831-0050. GRINDING AND POLISH MACHINES, INCLUDING CRANKSHAFT GRINDING VALVE GRINDING MACHINES. FOR HIGH-SPEED GRINDING (60 TO 80 M. PER SECOND) OF PARTS IMMEDIATELY AFTER CASTING, WITH 2 MILLIMETER ALLOWANCE FOR MAIN AND CONNECTING ROD PINS AND ONE MILLIMETER ALLOWANCE FOR CAMS WITH MAXIMUM SHAFT WHIPPING ALLOWANCES OF 0.5 TO 0.6 MILLIMETERS. NO VALUE SPECIFIED.

FOR PRODUCTION OF CYLINDER HEADS, BESIEDS METAL-WORKING MACHINERY, EQUIPMENT IS NEEDED FOR AUTOMATIC ASSEMBLING (INCLUDING FREEZING VALVE SEATS TO MINUS 180 DEGREES CENTIGRADE-LIQUID N), TESTING TIGHTNESS UNDER PRESSURE OF TWELVE ATMOSPHERES, AND TESTING SIZE (VOLUME) OF COMPRESSION CHAMBER.

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## Message Attributes

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